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(19)



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) Publication number:

**0 675 233 A1**

(12)

**EUROPEAN PATENT APPLICATION**  
published in accordance with Art.  
158(3) EPC

(21) Application number: 92919015.5

(51) Int. Cl.<sup>6</sup>: E02D 7/10

(22) Date of filing: 19.08.92

(86) International application number:  
PCT/RU92/00161(87) International publication number:  
WO 94/04762 (03.03.94 94/06)(43) Date of publication of application:  
04.10.95 Bulletin 95/40(84) Designated Contracting States:  
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Liverpool L1 3AB (GB)(54) **HYDRAULIC PILE DRIVER.**

(57) A hydraulic pile driver comprises a casing (1) in which is mounted a striker (2) with an anvil block (3), a hydraulic power cylinder (4) whose rod (5) is connected with the striker (2), and a hydraulic distributor (12). A control unit (14) is separated from the hydraulic distributor (12) and is secured on the casing (17) of the hydraulic power cylinder (4) coaxially to the striker (2). The hydraulic distributor (2) consists of two valves (21, 22) each of which is provided with two control chambers interconnected in pairs. The first valve (21) connects the piston chamber (8) of the hydraulic power cylinder (4) with its rod chamber (7), and the second valve (22) connects the piston chamber (8) with the drain line (13).

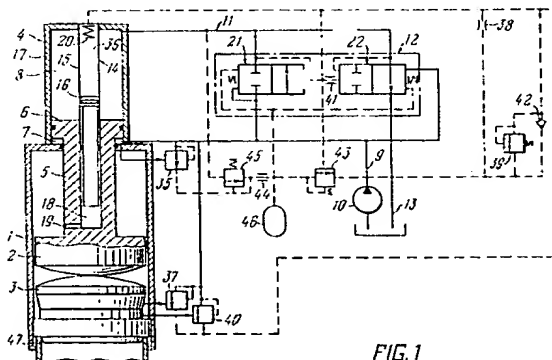


FIG. 1

EP 0 675 233 A1

## Technical Field

The present invention relates to construction machines, and, particularly, to hydraulic device for driving piles.

## Background Art

Known in the art is a hydraulic device for driving piles, comprising a housing, accommodating a striker mounted with a possibility of reciprocating therein and interacting with an anvil block mounted coaxially therewith in the housing (DE, A,2 900221). Mounted on the housing coaxially to the striker is a hydraulic power cylinder whose rod is connected to the striker with its one end, whereas the other end thereof is connected to the piston which divides the hydraulic ram into a rod space and a head space. The rod space is in constant communication with a pressure flow line. The head space through a spool-type hydraulic directional control valve alternatively communicates with a pressure flow line and a return flow line.

The control unit of the hydraulic directional control valve comprises a pilot cylinder defined by the internal surface of the spool space which communicates through a pressure relief valve with the return flow line, and a plunger mounted in this space and adapted for reciprocating therein, one end of the plunger interacting with the rod of the power cylinder.

The known hydraulic device for pile driving is highly reliable and durable. However, in the structure disclosed the moment of reverse in the lower position with respect to the moment of collision of the striker and the anvil block can not be exactly registered and adjusted, which makes the switch with respect to the stroke position unstable, and consequently, reduces the efficient use of the kinetic energy of the striker, and the effect of pile driving.

Moreover, the adjustment of the impact energy is performed using additional means, for instance, an electromagnetic device for changing the stroke length of the accumulating cylinder piston, and therefore, the volume of the accumulating cylinder. This is done on the command of the operator, that is, manually; this can not provide optimum energy impact for adequate operation of the device, which reduces the efficiency of the device.

As is known, the spool-type systems require precision working of rather large surfaces of the members to be joined and are not adapted for the use of low-viscosity liquids as a working fluid, such as, for example, water, so as to avoid inadmissible increase in leaks.

Moreover, the use of the spool-type directional control valve causes "short circuiting" of power

cylinders, that is, with the spool in a definite position, the head space and the rod space of the power cylinder appear in communication with each other, which causes loss of the working fluid and reduces the efficiency of the hydraulic drive by 20 - 25%.

## Disclosure of the Invention

It is an object of the present invention to provide a hydraulic device for driving piles having such a structure of the directional control valve that would considerably increase the effectiveness of the pile driving operation and render it possible to use, as a working fluid, low-viscosity liquids, preferably water, while enhancing the efficiency of the device.

The object of the invention is attained in a hydraulic device for driving piles, comprising a casing mounted wherein with a possibility of reciprocating is a striker interacting with an anvil block coaxially arranged in the casing, a hydraulic power cylinder installed on the casing coaxially to the striker, the rod of the power cylinder being connected with one end thereof to the striker, and with the other end, to the piston which divides the hydraulic power cylinder interior space into a rod space which is in constant communication with a pressure line, and a head space which is in alternative communication with the rod space and a return flow line through a hydraulic directional control means whose control unit comprises a pilot cylinder the interior space whereof is in communication with the return flow line through a pressure relief valve, and a plunger installed in the interior space of the pilot cylinder for reciprocation therein, which has one end interacting with the power cylinder rod, wherein, according to the invention, the control unit is separated from directional control means and secured to the housing of the hydraulic power cylinder coaxially to the striker, whereas the directional control means essentially comprises two valves, of which the first valve is adapted for bringing in communication the head space of the power cylinder with the rod space, and the second valve establishes communication of the head space with the return flow line, each valve having two pilot chambers communicating pairwise with each other, the first pair of the chambers closing the first valve and opening the second valve being in communication with the return flow line and, through a first pilot valve interacting at the end of the working stroke with the power cylinder piston, with the pressure line, whereas the second pair of chambers, opening the first valve and closing the second valve, communicates with the interior space of the pilot cylinder.

The provision of the pilot cylinder and the plunger which are separate from the directional

control means has made it possible to dispense with the spool-type directional control means, and to employ the valve-type directional control means whereby a low-viscosity working fluid can be employed, for instance, water. The use of the valves as compared to the spool-type arrangement of the state-of-the-art device permits the pressure to be increased due to the absence of leaks, since, the higher the pressure, the tighter the valves are pressed in any extreme position. The valves are changed over by virtue of pilot pressure pulse. Thus, in the proposed device, the valves are changed over by virtue of pressure pulse in the pilot cylinder built up due to the action of the power cylinder rod onto the plunger.

To ensure successive operation of the valves and eliminate their "short circuiting", it is necessary that, in the first pair of chambers, the cross-section area of the first valve chamber is larger than the cross-section area of the second valve chamber, whereas in the second pair of chambers, the cross-section area of the second valve chamber is larger than the cross-section area of the first valve chamber.

It is advisable that the pilot cylinder internal space be in communication with the return flow line through a first throttle installed parallel to a pressure relief valve, and with the pressure line, through a second pilot valve interacting with the anvil block.

This structural arrangement permits the length of the striker working stroke to be increased with each subsequent cycle and at the same time limits the maximum working stroke of the anvil block, which means that if the amount of the pile driving exceeds that, required in the operation, the working stroke of the power cylinder piston is diminished whereby the impact energy decreases, and, on the contrary, as the pile resistance increases, the power cylinder develops the impact energy to a maximum value. Thus, the impact energy depends on the pile driving per a working stroke.

To prevent the hydraulic device from destruction, it is necessary to provide an emergency valve adapted for interaction with the anvil block and arranged parallel to the second pilot valve.

To make the change over operation of the second, valve slower and thus prevent the contacting surfaces from impact loads, it is expedient that in the second pair of the chambers, the second valve chamber be brought in communication with the pilot cylinder internal space through a second throttle.

Advantageously, the inner end face of the pilot cylinder facing the inlet is provided with a spring, the internal space of the pilot cylinder being brought in communication with the return flow line through a non-return valve.

This structural arrangement helps avoid collision of the hydraulic power cylinder head and the rod caused by the return stroke of the rod, since the spring brings back the plunger of the pilot cylinder into a definite position whereby the working fluid is sucked in from the return flow line through the non-return valve thus preventing the increase of the piston working stroke.

To bring down the pressure in the pilot cylinder internal space when the power cylinder is operated for the working stroke, and consequently, to reduce metal consumption necessary for the members constituting the control unit, and to render the operation of movable seals easier, preferably, the first pair of the pilot chambers be in communication with the return flow line through a third pilot valve whose pilot chamber communicates with the pilot cylinder interior space.

Advantageously, the hydraulic device is provided with a third throttle and a fourth pilot valve successively arranged and adapted for putting in communication the first pair of the pilot chambers with the head space of the hydraulic power cylinder, the pilot chamber of the fourth pilot valve communicating through the first pilot valve with the pressure line.

This ensures reliable change over of the hydraulic device to the "cock-up position" (idle stroke) when driving piles in stiff soil, in case where due to the striker rebound, the first pilot valve is open but for a short time period.

For the routine intervention into the automatic operation of the hydraulic device for driving piles it is necessary to establish communication between the pilot cylinder interior space, and the return flow and pressure lines through an additional directional control means mounted in succession with the first throttle.

The hydraulic device for driving piles according to the invention features the efficiency by 20 - 25% higher than that of the similar device wherein use is made of spool-type directional control, which enhances the efficiency, with the same drive power. The proposed device is ecologically clean since used as a working fluid is water, sea water inclusive, but not mineral oil which is typical for the state-of-the-art device. This is extremely important from the point of view that the device is adapted for use in construction carried out in coastal areas and on the sea shelf, where environmental contamination is quite undesirable or inadmissible. Moreover, in the proposed structural arrangement of the hydraulic device provision is made for automatic adjustment of the impact energy, which is also conducive to enhance the efficiency of the pile driving, whereas the manual adjustment does not ensure optimum impact conditions for pile driving. The device of the invention is highly reliable in

operation due to the provision of automatic system for preventing emergency situations, which allows instantaneous reduction of the impact energy to minimum in case where the driving depth exceeds the optimum value required, and also due to the fact that it is insensitive to the working fluid pollution. The proposed device is cheaper in manufacture due to the improved technological effectiveness which does not require high precision working.

#### Brief Description of the Drawings

The present invention will be better understood by reference to the following detailed description when considered in connection with the accompanying drawings wherein:

- Fig. 1 illustrates a device for driving piles according to the invention, in the initial position;
- Fig. 2 shows the directional control valve made according to the invention;
- Fig. 3 shows the moment of reversal in the pile driving device according to the invention;
- Fig. 4 some of Fig. 3 the moment of re-reversal.
- Fig. 5 shows the manual operation of the pile device according to the invention, initial position.

#### Best Method of Carrying out the Invention

The hydraulic device for driving piles according to the invention, comprises a casing 1 (Fig. 1) mounted wherein with a possibility of reciprocating is a striker 2 interacting with an anvil block 3 coaxially arranged in the casing 1. Installed on the casing coaxially to the striker 2 is a hydraulic power cylinder 4. A rod 5 of the hydraulic power cylinder 4 is connected to the striker 2 with it one end whereas the other end thereof is connected to the piston 6 which divides the interior space of the power cylinder 4 into a rod space 7 and a head space 8. The rod space 7 is in constant communication through a pressure line 9 with the pump 10. The head space 8 communicates with a hydraulic directional control means 12 through a piping 11, the directional control means being adapted for establishing communication of the head space 8 either with the rod space 7 or with the return flow line 13.

The hydraulic device is provided with a control unit 14 to effect monitoring of the directional control means 12, the control unit comprising a pilot cylinder 15 and a plunger 16 mounted therein for reciprocation. The control unit is separated from the hydraulic directional control means 12 and is essentially a quickly-detachable member which is fixed to a housing 17 of the hydraulic power cylinder 4 coaxially to the striker 2, the pilot cylinder 15 being received by a bore 18 made in the

operating couple, that is rod 5 - piston 6, thus forming a sliding sealed couple therewith. The bore 18 communicates with the surrounding medium through a drain hole 19. One end face of the plunger 16 interacts with the rod 5 of the power cylinder 4. To avoid collision of the rod 5 and the head of the power cylinder 4, the interior end face surface of the pilot cylinder 15 facing the inlet, is provided with a spring 20.

The hydraulic directional control means 12 is made as two valves 21 and 22, of which the first one is adapted for bringing the head space 8 of the power cylinder 4 into communication with the rod space 7, whereas the second valve 22 establishes communication between the head space 8 and the return flow line 13. The valves 21 and 22 have rods 23, 24, respectively (Fig 2) with pistons 25, 26 and hydraulically operated springs 27, 28. The rods 23, 24 are smaller in diameter than seats 29, 30, respectively, and therefore in the closed position both valves 21, 22 are held by a force equal to the product of a working pressure P by the difference of cross section area of the seat 29 (30) and the rod 23 (24). The pistons 25 and 26 divide the cylinders accommodating them into pilot chambers 31, 32, 33 and 34 which are pairwise communication with one another. The first pair of the chambers 31 and 34 closing the first valve 21 and opening the second valve 22, communicates with the return flow line 13 (fig 1), and, through a first pilot valve 35, which interacts at the end of the working stroke with the piston 6 of the hydraulic power cylinder 4, with the pressure line 9. The second pair of chambers 32, 33 (Fig 2) which open the first valve 21 and close the second valve 22, communicates with an interior space 36 (Fig 1) of the pilot cylinder 15.

To ensure successive operation of the valves 21 and 22 in the first pair of the chambers 31, 34 (Fig 2), the cross-section area of the chamber 31 of the first valve 21 is made larger than that of the chamber 34 of the second valve 22. In the second pair of the chambers 32, 33 the cross-section area of the chamber 33 of the second valve 22 is made larger than that of the chamber 32 of the first valve 21.

Automatic variation of the impact energy is effected due to the fact that the interior space 36 (Fig 1) of the pilot cylinder 15 communicates with the pressure line 9 through a second pilot valve 37, mounted in the anvil block section of the casing 1 with a possibility of interaction with the anvil block 3, or with another movable member of the device, the interior space 36 of the pilot cylinder 15 communicating with the return flow line 13 through a first throttle 38 mounted in parallel with a pressure relief valve 39.

To avoid emergency situations, an emergency valve 40 is provided which is mounted parallel to the second pilot valve 37 and adapted for interacting with the anvil block 3.

The contacting surfaces of the valves 21, 22 are protected from impact loads by slowing down the change over of the second valve 22, which is effected due to the fact that, in the second pair of the chambers 32, 33 (Fig 2), the chamber 33 of the second valve 22 communicates with the interior space 36 (Fig 1) of the pilot cylinder 15 through a second throttle 41, whereas the first pair of the chambers 31, 34 (Fig 2) communicates with the pressure line 9 (Fig 1) and the head space 8, through a throttle 44.

The operating conditions of the maximum working stroke of the piston 6 of the hydraulic power cylinder 4 is ensured by that the interior space 36 of the pilot cylinder 15 communicates with the return flow line 13 through a non-return valve 42.

To reduce pressure in the space 36 of the pilot cylinder 15 when the operating mode of the power cylinder 4 is changed over to the "working stroke", and thus to decrease metal consumption of the members constituting the control unit 14 and facilitate operating conditions of movable seals, the first pair of the pilot chamber 31, 34 (Fig 2) of the valves 21, 22 communicates with the return flow line 13 (Fig 1) through a third pilot valve 43 whose pilot chamber communicates with the space 36 of the pilot cylinder 15.

To adjust the rate and to ensure reliable operation of the valves 21, 22 of the directional control means 12, the first pair of the pilot chambers 31, 34 (Fig 2) of the valves 21, 22 communicates with the head space 8 (Fig 1) through the third throttle 44 and fourth pilot valve 45 successively arranged, as well as with a hydraulic accumulator 46. The pilot chamber of the fourth pilot valve 45 communicates with the return flow line 9 through the first pilot valve 35.

The hydraulic device for driving piles according to the invention operates as follows.

The piston 6 with the rod 5 in the initial position (the device operates vertically or close to that) occupy the lower position. Under the action of the hydraulically operated springs 27, 28 (Fig 2) the valves 21 and 22, respectively, are in the initial position (the valve 21 is closed and the valve 22 is open), whereby the head space 8 (Fig 1) of the power cylinder 4 through the valve 22 of the directional control means 12 is in communication with the return flow line 13. The third pilot valve 43 and the fourth pilot valve 45 are closed, whereas the first pilot valve 35 is open. The hydraulic accumulator is not charged.

The working pressure is applied from the pump 10 through the pressure line 9 to the rod space 7

of the hydraulic power cylinder 4 and to the hydraulically-operated springs 27, 28 (Fig 2) of the valves 21 and 22 of the hydraulic control means 12, thereby holding them in the initial position. Moreover, the working fluid through the first pilot valve 35 (Fig 1) is supplied to the first pair of pilot chambers 31, 34 (Fig 2) of the valves 21, 22 and thus causes the valves to assume the initial position (in case they occur, for some reason, not in the initial position). The first valve 21 is held in the closed position.

Under the action of pressure in the rod space 7 (Fig 1), the piston 6 with the rod 5 start to move upwards, forcing out the fluid from the head space 8 of the hydraulic power cylinder 4 through the second valve 22, to the tank, until the plunger 16 of the pilot cylinder 15 thrusts against the bottom of the bore 18 in the rod 5. Then the rod 5, the piston 6 and the plunger 16 of the pilot cylinder 15 move upwards together. In doing so, the plunger 16 of the pilot cylinder 15 force out the space 36 thereof to the second pair of pilot chambers 32, 33 (Fig 2) of the valves 21, 22, and to the pilot chamber of the third pilot valve 43.

In the course of the pressure build up in said members, they start to alternately operate. First, the third pilot valve 43 operates bringing in communication the first pair of the pilot chambers 31, 34 (Fig 2) of the valves 21, 22 and the return flow line 13 (Fig 1). When sufficient pressure buildup is attained for the second valve 22 to operate, it isolates the head space 8 of the power cylinder 4 from the return flow line 13. The piston 6, which continues its travel, compresses the fluid confined in the headspace 8, which blocks the second valve 22 of the hydraulic directional control means 12 in the closed position and acts upon the end face of the first valve 21. As soon as the total force of this pressure and the pressure in the chamber 32 (Fig 2) of the first valve 21 reaches a requisite value, the first valve 21 operates (opens), and brings in communication the head space 8 (Fig 3) with the pressure line 9 (with the rod space 7).

The working fluid under pressure is admitted to the head space 8 of the power cylinder 4 and blocks the first valve 21 of the hydraulic directional control means 12 in the open position. Due to the difference of the areas (of the rod space and the head space) the piston 6 with the rod 5 is decelerated and stops. The working stroke starts.

The fluid from the pilot cylinder 15, at the overtravel of the piston 6 of the power cylinder 4, is forced out through a pressure relief valve 39 and flows to the return flow line 13.

In the course of the working stroke the piston 6 moves downwards and becomes released from the plunger 16 which remains in the position assumed during the upwards travel of the piston 6. The

pressure in the space 36 of the pilot cylinder 15 drops and the third pilot valve 43 returns to the initial position under the action of the spring.

The re-reversal of the hydraulic directional control means 12 takes place when the first pilot valve 35 (Fig 4) operates.

The piston 6, while moving downwards prior to the collision of the striker 2 and the anvil block 3, interacts with the first pilot valve 35, which consequently brings the pressure line 9 in communication with the pilot chamber of the fourth pilot valve 45 and opens it, and through the third throttle 44, establishes communication with the first pair of the pilot chambers 31, 34 (Fig 2) of the valves 21, 22 connected where to is the hydraulic accumulator 46 (Fig 4).

Thus said chambers 31, 34 (Fig 2) of the directional control means 12 (Fig 4) are simultaneously brought in communication to the pressure line 9 through the first pilot valve 35 wherein at the moment the working pressure holds the fourth pilot valve 45 in the open position. If the piston 6 is deflected the first pilot valve 35 opens and the chambers 31, 34 (Fig 2) of the valves 21, 22 remain under pressure, which ensures their changing over irrespective of the position of the piston 6 (Fig 4) of the power cylinder 4.

After the hydraulic accumulator 46 is charged to a definite pressure, the valves 21 and 22 operate alternatively due to the difference of cross-section areas of the first pair of pilot chambers 31 (Fig 2) and 34 of the valves 21 and 22, and also to various blocking forces acting on the valves 21, 22. The discharge of the hydraulic accumulator 46 (Fig 4) takes place after the valves are operated in the following sequence: the third throttle 44 - the fourth pilot valve 45 - the second valve 22, and after the operation of the third pilot valve 43, directly through the latter.

By selecting the cross-section of the third throttle 44 and the capacity of the hydraulic accumulator 46, the moment is monitored of changing over of the first and the second valves 21 and 22 into the position where the head space 8 (Fig 1) communicates with the return flow line 13, the change over rate of the second valve 22 being adjusted by the section of the second throttle 41.

The automatic mode of adjusting the impact energy is effected with the aid of the pressure relief valve 39 arranged in parallel with the first throttle 38. In this case, in the course of upwards reversal, a portion of the fluid flows from the space 36 of the pilot cylinder 15 through the first throttle 38, with the result that with each cycle the plunger 16 of the pilot cylinder 15 occupies the position higher than the previous one, whereby the piston 6 with the rod 5 rises higher with each succeeding cycle, thus increasing the impact energy. This

goes on until the hydraulic device reaches the maximum impact energy, or the driving of a pile 47 gains the optimum value.

When operating under the conditions of maximum impact energy, the plunger 16 of the pilot cylinder 15 compresses the spring 20, forcing out the working fluid from the space 36 of the pilot cylinder 15. When the rod 5 with the piston 6 moves downwards, the plunger 16, actuated by the compressed spring 20, moves downwards under the action of the spring 20, drawing in liquid from the return flow line 13 through the non-return valve 42. The plunger assumes a definite position. After each cycle the plunger returns to this position.

If the driving of the pile 47 per a stroke reaches the optimum value, the second pilot valve 37 operates to feed a portion of the fluid into the space 36 of the pilot cylinder 15, and causing the plunger 16 of the pilot cylinder 15 to move downwards, whereby the piston stroke decreases and the impact energy as well. Then again the fluid is drawn off from the space 36 of the pilot cylinder 15, until the volume of the drained fluid and that of the fluid supplied are equalized, which means that optimum impact energy is established for the given pile 47.

In case the driving of the pile 47 exceeds the requisite amount, the second pilot valve 37 operates together with the emergency valve 40, and the space 36 of the pilot cylinder 15 is completely filled with the working fluid, whereby the hydraulic device starts to operate in the mode of minimum impact energy.

The hydraulic device is provided with an additional hydraulic directional control valve 48 (Fig 5) mounted after the first throttle 38 and bringing the space 36 of the pilot cylinder 15 in communication with the return flow and pressure lines 13 and 9, respectively. When use is made of the combined automatic and manual adjustment of the impact energy, the operator can intervene in the operation of the device by varying the impact energy, so as to increase or decrease it, if required.

#### Industrial Applicability

The invention can be used to advantage in coastal construction works and on the sea shelf where the environmental contamination is quite undesirable or inadmissible.

#### Claims

1. A hydraulic device for driving piles, comprising a casing (1) mounted wherein with a possibility of reciprocating is a striker (2) interacting with an anvil block (3) coaxially arranged in the casing (1), a hydraulic power cylinder (4) in-



stalled on the casing (1) coaxially to the striker (2), the rod (5) of the power cylinder having one end thereof connected to the striker (2), and the other end, to the piston (6) which divides the interior space of the power cylinder (4) into a rod space (7) constantly communicating with a pressure line (9) and a head space (8) alternately communicating with the rod space (7) and a return flow line (13) through a hydraulic directional control means (12) whose control unit (14) comprises a pilot cylinder (15), the interior space (36) whereof is in communication with the return flow line (13) through a pressure relief valve, (39) and a plunger (16) mounted for reciprocation in the space (36) of the pilot cylinder (15), which has one end face interacting with the rod (5) of the hydraulic power cylinder (4), characterized in that the control unit (14) is separated from the hydraulic directional control means (12) and secured on a housing (17) of the hydraulic power cylinder (4) coaxially to the striker (2), whereas the hydraulic directional control means (12) essentially comprises two valves (21, 22), of which the first valve (21) is adapted for bringing the head space (8) of the hydraulic power cylinder (4) in communication with the rod space (7), and the second valve (22), with the return flow line (13), each valve having two pilot chambers (31, 32 and 33, 34) communicating pairwise with each other, the first pair of the pilot chambers (31, 34) being adapted for closing the first valve (21) and opening the second valve (22) and communicating with the return flow line (13) and, through a first pilot valve (35) interacting at the end of the working stroke with the piston (6) of the power cylinder (4), with the pressure line (9), whereas the second pair of the pilot chambers (32, 33) adapted for opening the first valve (21) and closing the second valve (22), communicates with the space (36) of the pilot cylinder (15).

2. A hydraulic device for driving piles as claimed in Claim 1, characterized in that in the first pair of the pilot chambers (31, 34) the cross section area of the chamber (31) of the first valve (21) is larger than the cross section area of the chamber (34) of the second valve (22), whereas in the second pair of chambers (32, 33) the cross section area of the chamber (33) of the second valve (22) is larger than the cross section area of the chamber (32) of the first valve (21).

3. A hydraulic device as claimed in Claim 1, characterized in that the interior space (36) of the pilot cylinder (15) communicates with the

return flow line (13) through a first throttle (38) arranged in parallel to a pressure relief valve (39), and with the pressure line (9), through a second pilot valve (37) interacting with the anvil block (3).

4. A hydraulic device as claimed in Claim 3, characterized in that an emergency valve (40) is arranged parallel to the second pilot valve (37) and adapted to interact with the anvil block (3).

5. A hydraulic device as claimed in Claim 1, characterized in that in the second pair of chambers (32, 33) the chamber (33) of the second valve (22) communicates with the space (36) of the pilot cylinder (15) through a second throttle (41).

6. A hydraulic device as claimed in Claim 1, characterized in that the inner end face of the pilot cylinder (15) facing the inlet is provided with a spring (20) and the space (36) of the pilot cylinder (15) communicates with the return flow line (13) through a non-return valve (42).

7. A hydraulic device as claimed in Claim 1, characterized in that the first pair of the pilot chambers (31, 34) of the valves (21, 22) communicates with the return flow line (13) through a third pilot valve (43), whose pilot chamber communicates with the space (36) of the pilot cylinder (15).

8. A hydraulic device as claimed in Claim 1, characterized in that it is provided with a third throttle (44) and a fourth pilot valve (45) arranged in succession and adapted for putting in communication the first pair of the pilot chambers (31, 34) of the valves (21, 22) with the head space (8) of the hydraulic power cylinder (4), the pilot chamber of the fourth pilot valve (45) communicating through the first pilot valve (35) with the pressure line (9).

9. A hydraulic device as claimed in claim 1, characterized in that the interior space (36) of the pilot cylinder (15) communicates with the return flow line (13) and the pressure line (9) through an additional hydraulic directional control means (48) mounted in succession with the first throttle (38).

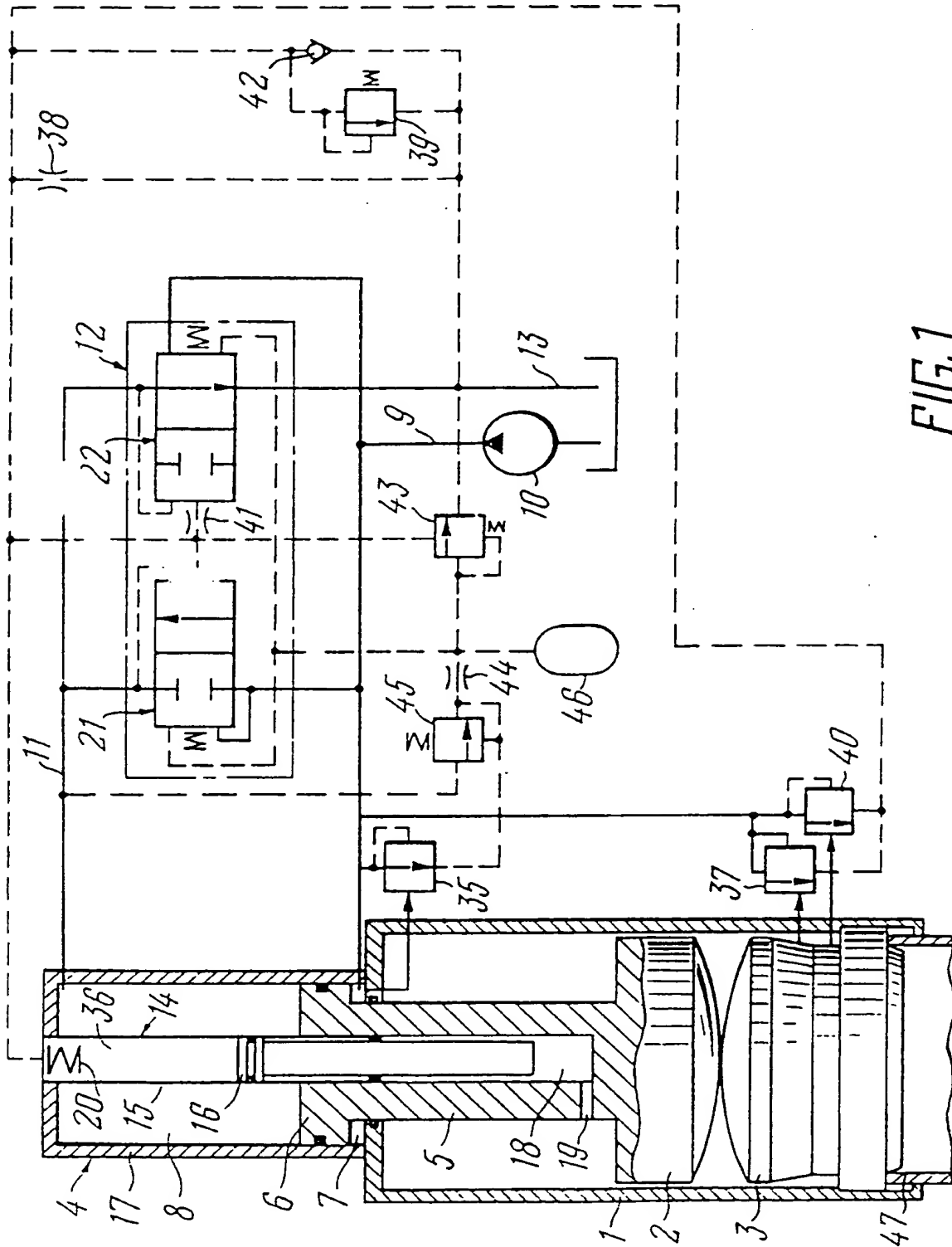
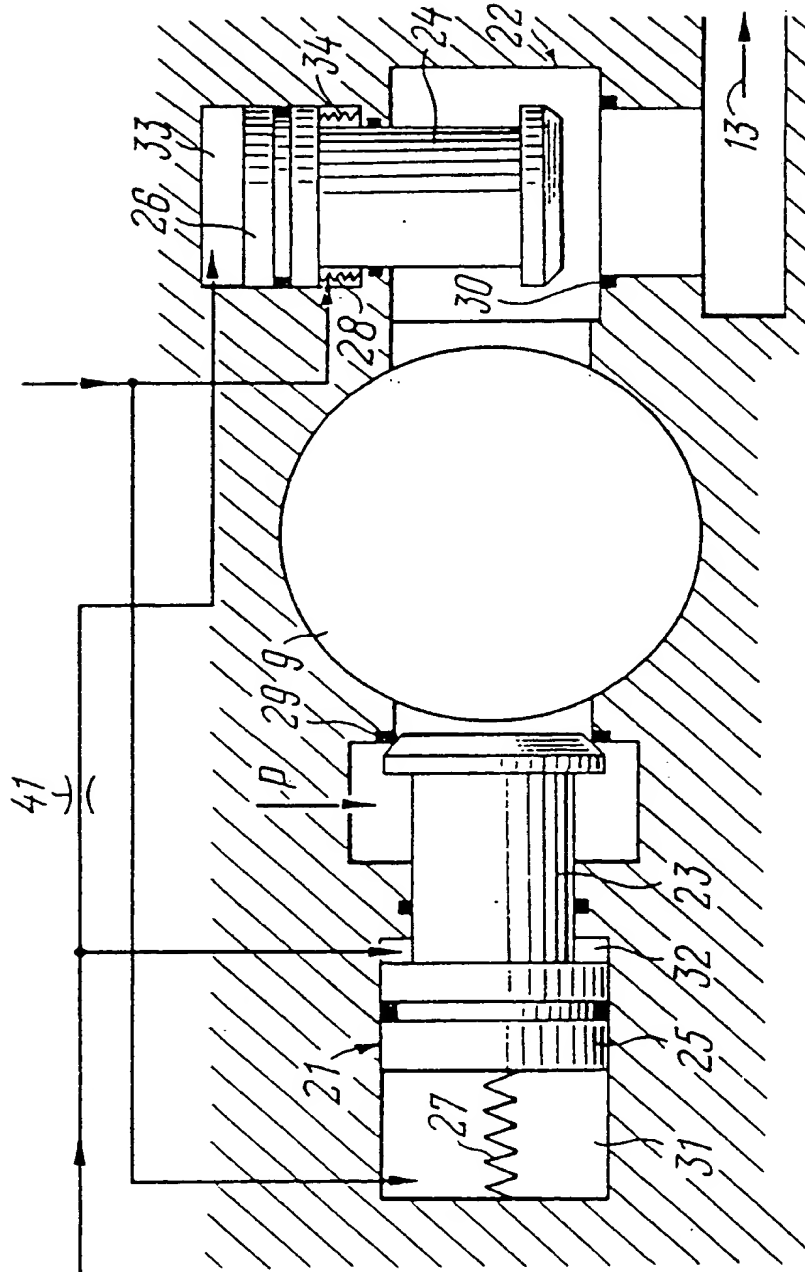


FIG. 1



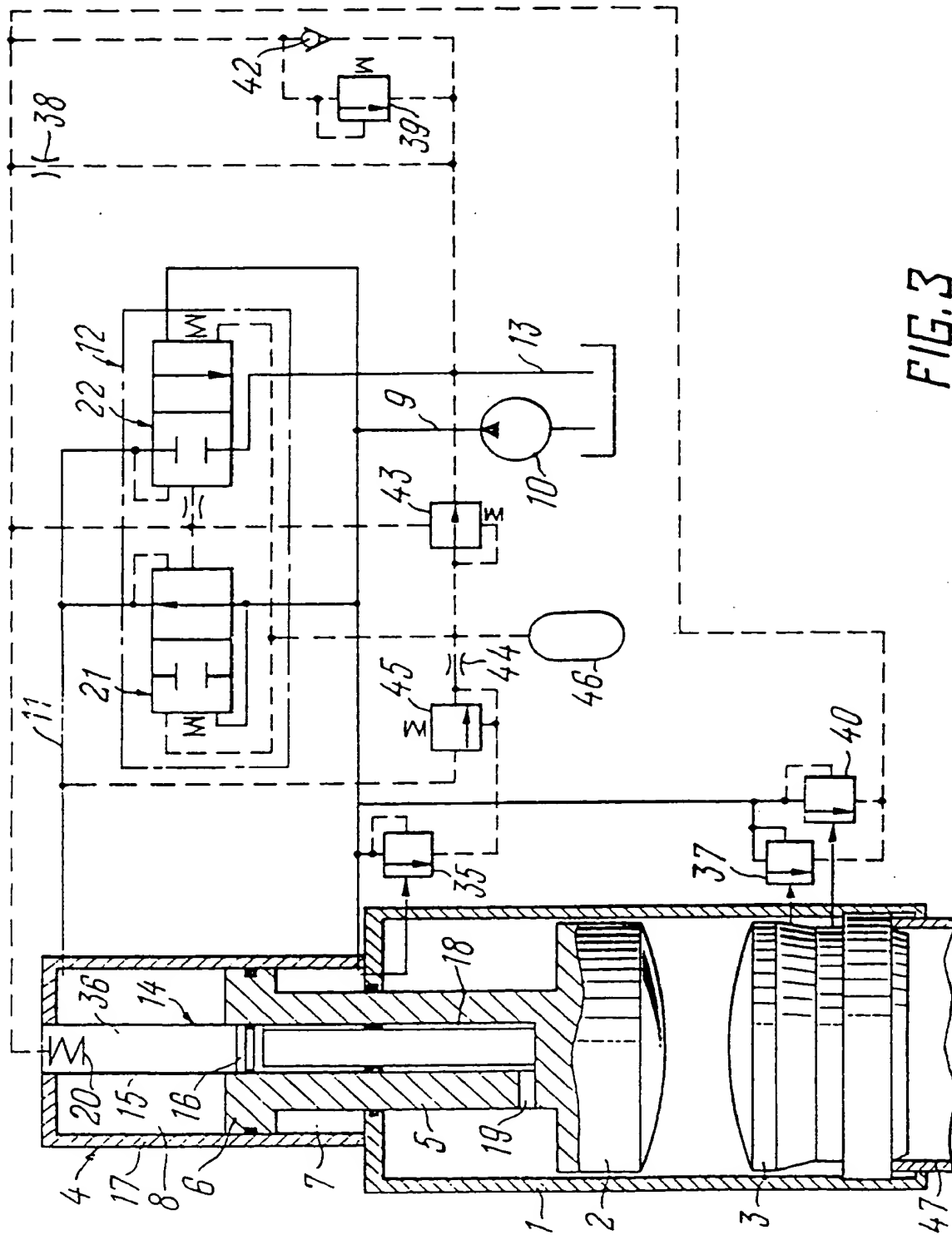


FIG. 3

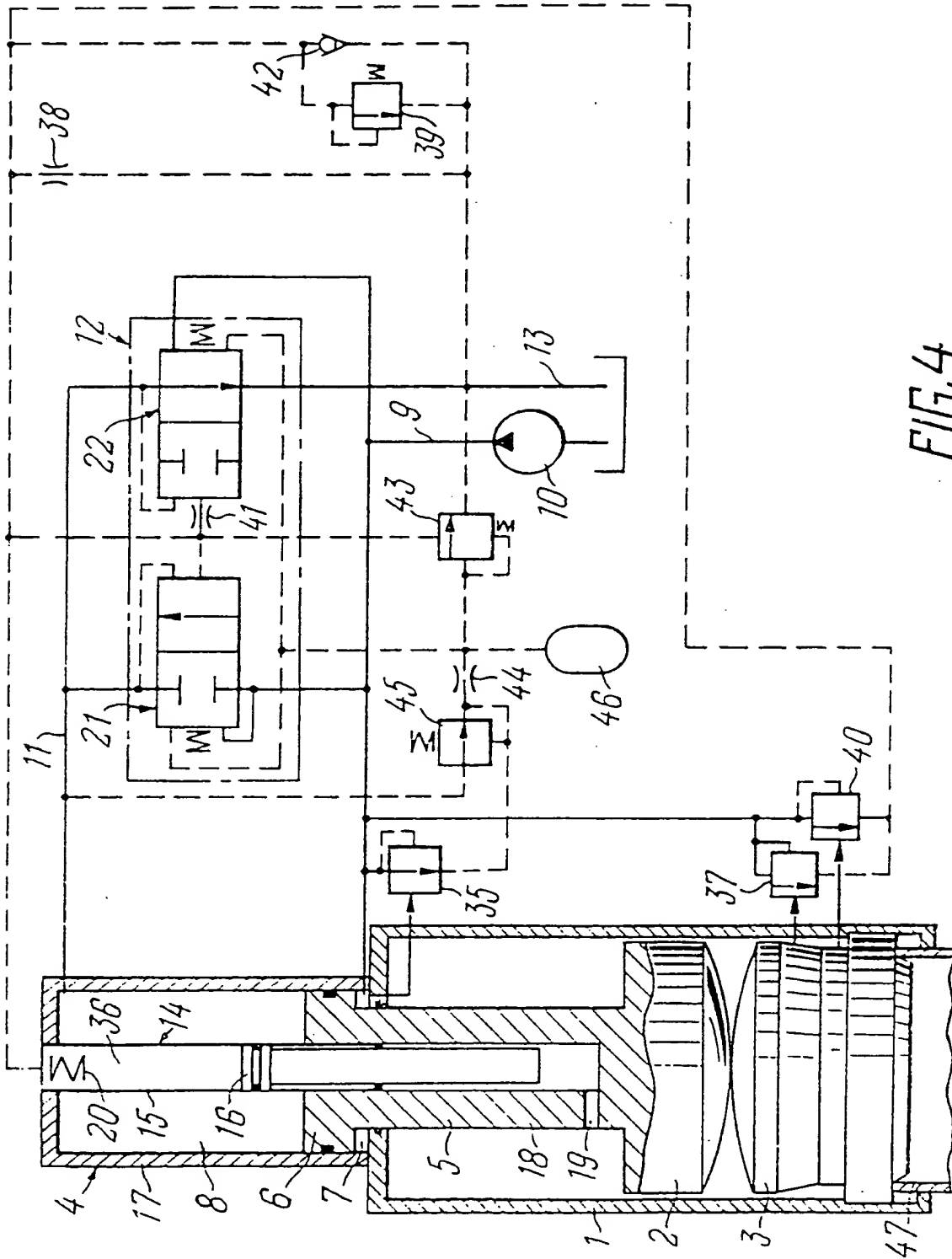
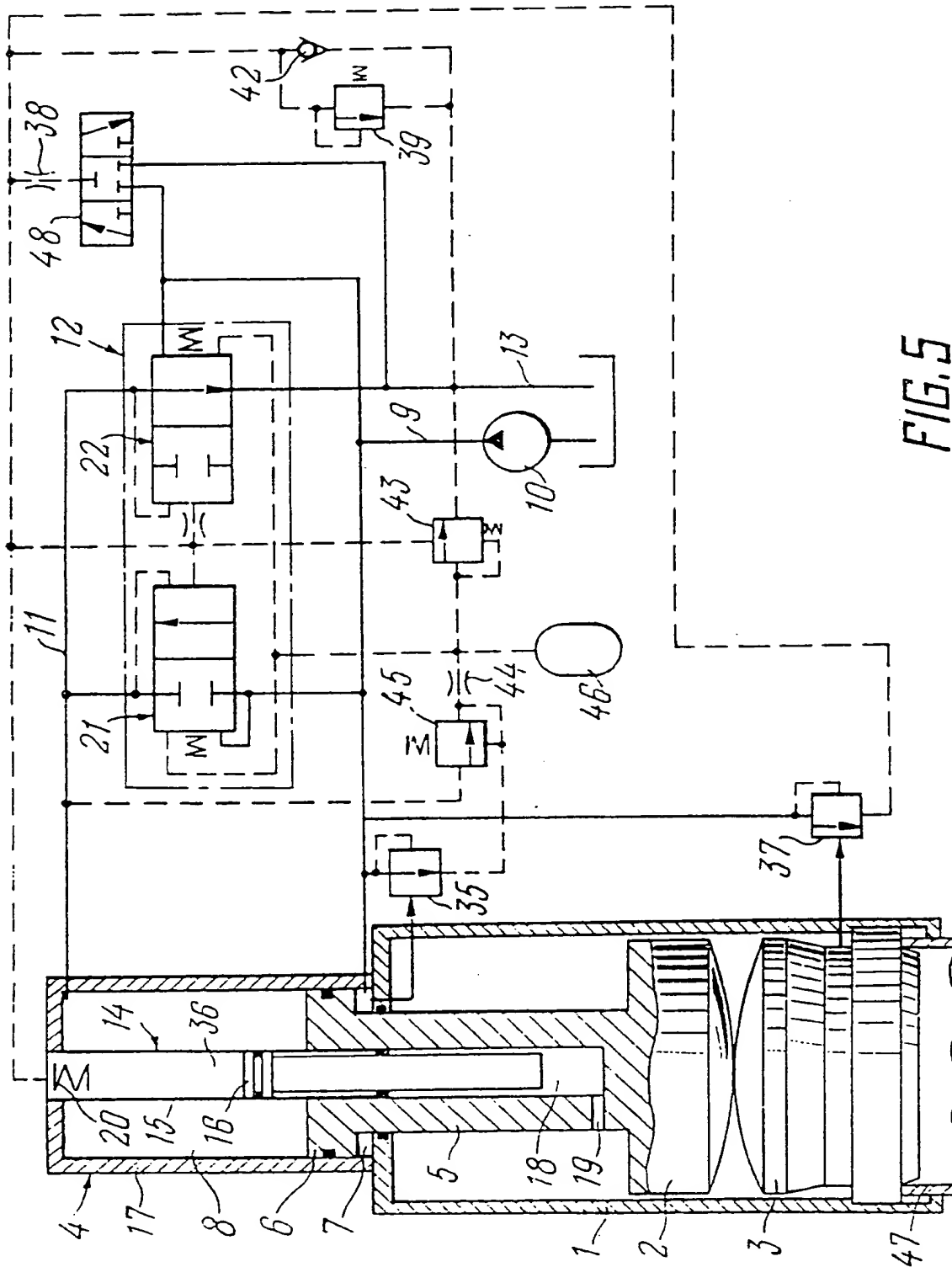


FIG. 4



## INTERNATIONAL SEARCH REPORT

International application No.

PCT/RU 92/00161

## A. CLASSIFICATION OF SUBJECT MATTER

IPC-5: E 02 D 7/10

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC-5: E 02 D 7/10, E 21 C 3/20;  
B 25 D 9/02, B 25 D 9/00, B 25 D 9/12

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages                                       | Relevant to claim No.* |
|-----------|--|------------------------|
| A         | DE, A1, 3007103 (HOLLANDSCHE BETON GROEP; N.V.)<br>4 September 1980  | 1, 3                   |
| A         | EP, A1, 0388497 (MENCK GMBH), 26 September 1990  | 1, 9                   |
| A         | SU, A1, 1479570 (Ovcharov M.S.), 15 May 1989   | 1, 7                   |
| A         | SU, A1, 1086071 (Vsesojuzny nauchno-issledovatel'sky institut stroitel'nogo i dorozhnogo mashinostroenia), 15 April 1984 | 1, 3, 9                |
| A         | GB, B, 1244635 (VULCAN IRON WORKS, INC.)<br>2 September 1971   | 1                      |
| A         | EP, A1, 0388498 (MENCK GMBH),<br>26 September 1990   | 1, 9                   |

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

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Date of the actual completion of the international search

22 March 1993 (22.03.93)

Date of mailing of the international search report

19 May 1993 (19.05.93)

Name and mailing address of the ISA/

ISA/RU  
Facsimile No.

Authorized officer

Telephone No.

Form PCT/ISA/210 (second sheet) (July 1992)

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**KORRIGIERTE FASSUNG**

**CORRECTED VERSION**

**VERSION CORRIGEE**

☒ der Patentanmeldung  
of the patent application  
de la demande

**0 675 233 A1**

Veröffentlichungsdatum  
Date of publication  
Date de la publication

**04.10.95**

☐ der Patentschrift  
of the patent specification  
du fascicule de brevet

Veröffentlichungsdatum  
Date of publication  
Date de la publication

**Die Berichtigung bezieht sich auf:  
The amendment refers to:  
La correction porte sur:**

**INID 71,  
INID 71,  
INID 71.**

Korrekturhinweis in Patentblatt Nr.  
Mention of correction in Patent Bulletin No.  
Mention de la correction dans le bulletin n°

**96/16**

veröffentlicht am  
published on  
publié le

**17.04.96**

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

EP 0 675 233 A1

(12)

## EUROPEAN PATENT APPLICATION

published in accordance with Art. 158(3) EPC

(43) Date of publication:  
04.10.1995 Bulletin 1995/40

(51) Int. Cl.<sup>6</sup>: E02D 7/10

(21) Application number: 92919015.5

(86) International application number: PCT/RU92/00161

(22) Date of filing: 19.08.1992

(87) International publication number:  
WO 94/04762 (03.03.1994 Gazette 1994/06)

(84) Designated Contracting States:  
DE GB NL

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## (54) HYDRAULIC PILE DRIVER

(57) A hydraulic pile driver comprises a casing (1) in which is mounted a striker (2) with an anvil block (3), a hydraulic power cylinder (4) whose rod (5) is connected with the striker (2), and a hydraulic distributor (12). A control unit (14) is separated from the hydraulic distributor (12) and is secured on the casing (17) of the hydraulic power cylinder (4) coaxially to the striker (2). The hydrau-

lic distributor (2) consists of two valves (21, 22) each of which is provided with two control chambers interconnected in pairs. The first valve (21) connects the piston chamber (8) of the hydraulic power cylinder (4) with its rod chamber (7), and the second valve (22) connects the piston chamber (8) with the drain line (13).

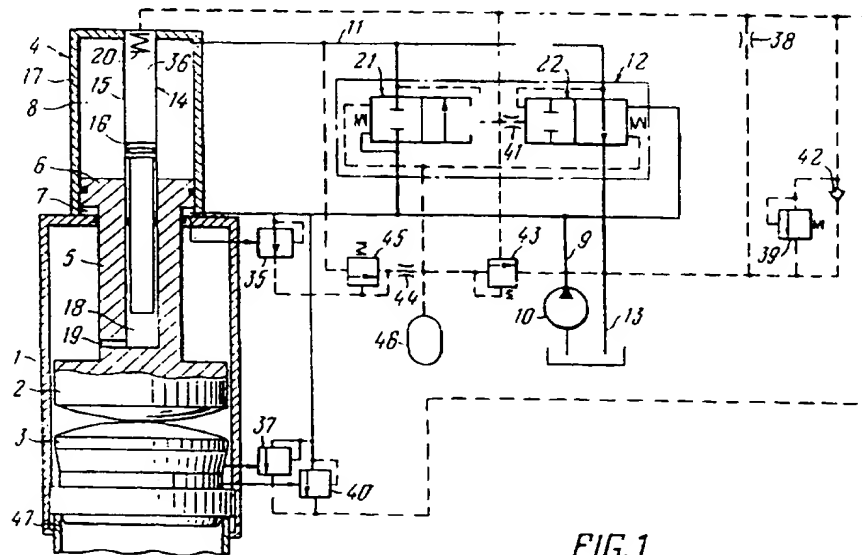


FIG. 1

## Description

### Technical Field

The present invention relates to construction machines, and, particularly, to hydraulic device for driving piles.

### Background Art

Known in the art is a hydraulic device for driving piles, comprising a housing, accommodating a striker mounted with a possibility of reciprocating therein and interacting with an anvil block mounted coaxially therewith in the housing (DE, A2 900221). Mounted on the housing coaxially to the striker is a hydraulic power cylinder whose rod is connected to the striker with its one end, whereas the other end thereof is connected to the piston which divides the hydraulic ram into a rod space and a head space. The rod space is in constant communication with a pressure flow line. The head space through a spool-type hydraulic directional control valve alternatively communicates with a pressure flow line and a return flow line.

The control unit of the hydraulic directional control valve comprises a pilot cylinder defined by the internal surface of the spool space which communicates through a pressure relief valve with the return flow line, and a plunger mounted in this space and adapted for reciprocating therein, one end of the plunger interacting with the rod of the power cylinder.

The known hydraulic device for pile driving is highly reliable and durable. However, in the structure disclosed the moment of reverse in the lower position with respect to the moment of collision of the striker and the anvil block can not be exactly registered and adjusted, which makes the switch with respect to the stroke position unstable, and consequently, reduces the efficient use of the kinetic energy of the striker, and the effect of pile driving.

Moreover, the adjustment of the impact energy is performed using additional means, for instance, an electromagnetic device for changing the stroke length of the accumulating cylinder piston, and therefore, the volume of the accumulating cylinder. This is done on the command of the operator, that is, manually; this can not provide optimum energy impact for adequate operation of the device, which reduces the efficiency of the device.

As is known, the spool-type systems require precision working of rather large surfaces of the members to be joined and are not adapted for the use of low-viscosity liquids as a working fluid, such as, for example, water, so as to avoid inadmissible increase in leaks.

Moreover, the use of the spool-type directional control valve causes "short circuiting" of power cylinders, that is, with the spool in a definite position, the head space and the rod space of the power cylinder appear in communication with each other, which causes loss of the

working fluid and reduces the efficiency of the hydraulic drive by 20 - 25%.

### Disclosure of the Invention

It is an object of the present invention to provide a hydraulic device for driving piles having such a structure of the directional control valve that would considerably increase the effectiveness of the pile driving operation and render it possible to use, as a working fluid, low-viscosity liquids, preferably water, while enhancing the efficiency of the device.

The object of the invention is attained in a hydraulic device for driving piles, comprising a casing mounted wherein with a possibility of reciprocating is a striker interacting with an anvil block coaxially arranged in the casing, a hydraulic power cylinder installed on the casing coaxially to the striker, the rod of the power cylinder being connected with one end thereof to the striker, and with the other end, to the piston which divides the hydraulic power cylinder interior space into a rod space which is in constant communication with a pressure line, and a head space which is in alternative communication with the rod space and a return flow line through a hydraulic directional control means whose control unit comprises a pilot cylinder the interior space whereof is in communication with the return flow line through a pressure relief valve, and a plunger installed in the interior space of the pilot cylinder for reciprocation therein, which has one end interacting with the power cylinder rod, wherein, according to the invention, the control unit is separated from directional control means and secured to the housing of the hydraulic power cylinder coaxially to the striker, whereas the directional control means essentially comprises two valves, of which the first valve is adapted for bringing in communication the head space of the power cylinder with the rod space, and the second valve establishes communication of the head space with the return flow line, each valve having two pilot chambers communicating pairwise with each other, the first pair of the chambers closing the first valve and opening the second valve being in communication with the return flow line and, through a first pilot valve interacting at the end of the working stroke with the power cylinder piston, with the pressure line, whereas the second pair of chambers, opening the first valve and closing the second valve, communicates with the interior space of the pilot cylinder.

The provision of the pilot cylinder and the plunger which are separate from the directional control means has made it possible to dispense with the spool-type directional control means, and to employ the valve-type directional control means whereby a low-viscosity working fluid can be employed, for instance, water. The use of the valves as compared to the spool-type arrangement of the state-of-the art device permits the pressure to be increased due to the absence of leaks, since, the higher the pressure, the tighter the valves are pressed in any extreme position. The valves are changed over by virtue of pilot pressure pulse. Thus, in the proposed

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